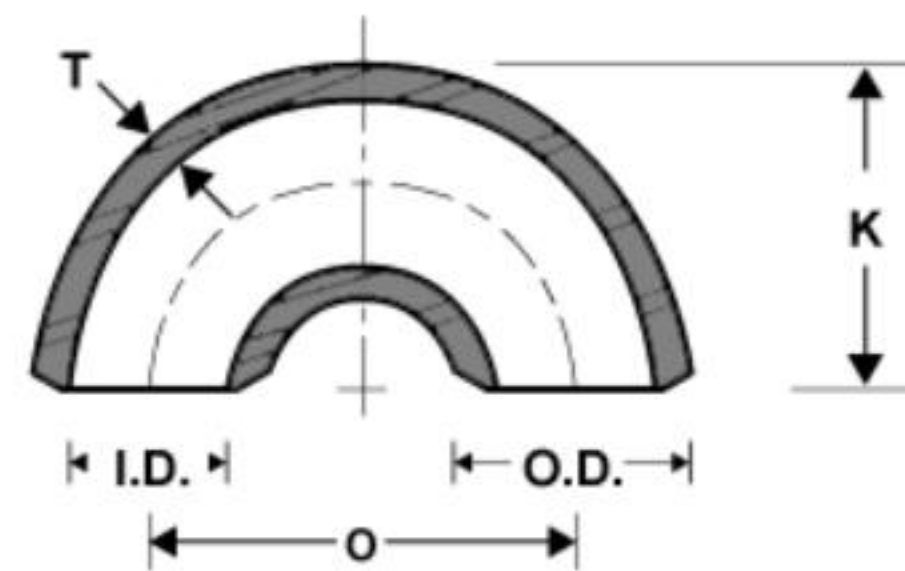


180° Short Radius Return Bends

STANDARD WEIGHT

Inches / Pounds



Nominal Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness (T)	Center To End (O)	Back to Face (K)	Pipe Schedule	Weight In Pounds
1	1.32	1.05	.133	2.00	1.62	40	.50
1 1/4	1.66	1.38	.140	2.50	2.06	40	.80
1 1/2	1.90	1.61	.145	3.00	2.44	40	1.1
2	2.38	2.07	.154	4.00	3.19	40	1.9
2 1/2	2.88	2.47	.203	5.00	3.94	40	4.0
3	3.50	3.07	.216	6.00	4.75	40	6.0
3 1/2	4.00	3.55	.226	7.00	5.50	40	8.7
4	4.50	4.03	.237	8.00	6.25	40	12.2
5	5.56	5.05	.258	10.00	7.75	40	19.2
6	6.62	6.07	.280	12.00	9.31	40	32.9
8	8.62	7.98	.322	16.00	12.31	40	64.9
10	10.75	10.02	.365	50.00	15.38	40	112
12	12.75	12.00	.375	24.00	18.38	*	157
14	14.00	13.25	.375	28.00	21.00	30	208
16	16.00	15.25	.375	32.00	24.00	30	257
18	18.00	17.25	.375	36.00	27.00	*	325
20	20.00	19.25	.375	40.00	30.00	20	416
24	24.00	23.25	.375	48.00	36.00	20	592

* This Size and thickness does not correspond to any pipe schedule number.

1. Dimensions conform to ASME B16.9 & material conforms to ASTM A-234 Grade B
2. For bevel detail see Weld End Bevel Detail.
3. For dimensional tolerances see Weld Fitting Dimensional Tolerances.