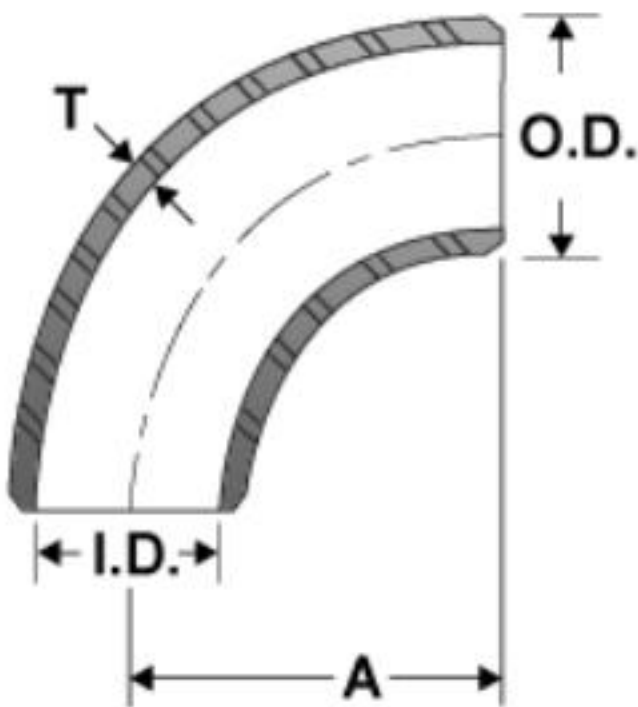


Long Radius 90° Elbows

EXTRA STRONG

Inches / Pounds



Nominal Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness (T)	Center To End (A)	Pipe Schedule	Weight In Pounds
1/2	0.84	.546	.147	1.50	80	0.26
3/4	1.05	.742	.154	1.50	80	0.29
1	1.32	.957	.179	1.50	80	0.48
1 1/4	1.66	1.27	.191	1.88	80	0.79
1 1/2	1.90	1.50	.200	2.25	80	1.2
2	2.37	1.93	.218	3.00	80	2.1
2 1/2	2.88	2.32	.276	3.75	80	3.8
3	3.50	2.90	.300	4.50	80	6.3
3 1/2	4.00	3.36	.318	5.25	80	8.6
4	4.50	3.82	.337	6.00	80	12.5
5	5.56	4.81	.375	7.50	80	21.2
6	6.63	5.76	.432	9.00	80	34.4
8	8.62	7.63	.500	12.00	80	71.3
10	10.75	9.75	.500	15.00	60	158
12	12.75	11.75	.500	18.00	*	158
14	14.00	13.00	.500	21.00	*	201
16	16.00	15.00	.500	24.00	40	270
18	18.00	17.00	.500	27.00	*	348
20	20.00	19.00	.500	30.00	30	422
24	24.00	23.00	.500	36.00	*	604
30	30.00	29.00	.500	45.00	20	997
36	36.00	35.00	.500	54.00	20	1,380
42	42.00	41.00	.500	63.00	*	1,880
48	48.00	47.00	.500	72.00	*	2,502

* This Size and thickness does not correspond to any pipe schedule number.

1. Dimensions conform to ASME B16.9 & material conforms to ASTM A-234 Grade B

2. For bevel detail see [Weld End Bevel Detail](#).

3. For dimensional tolerances see [Weld Fitting Dimensional Tolerances](#).