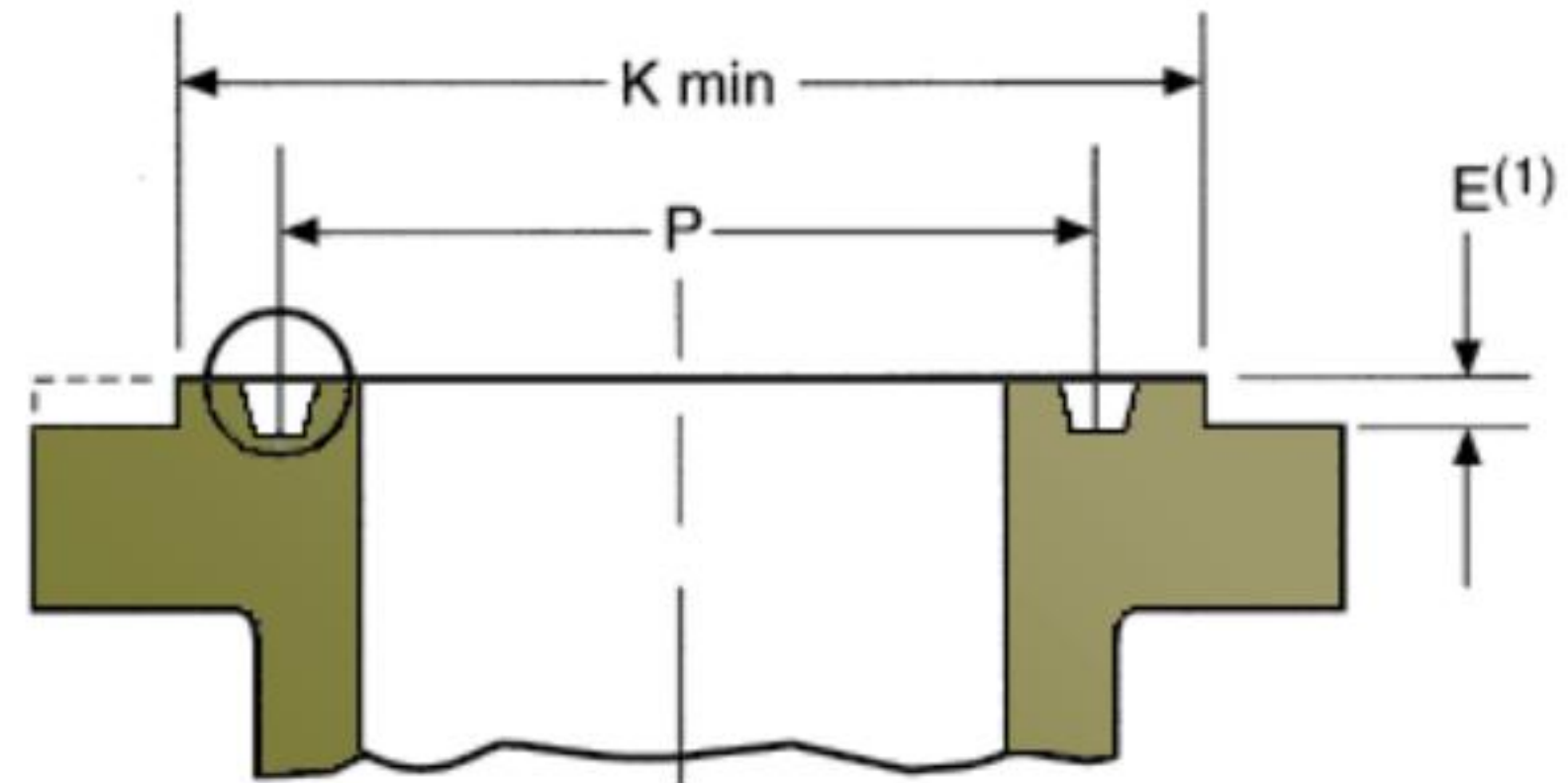
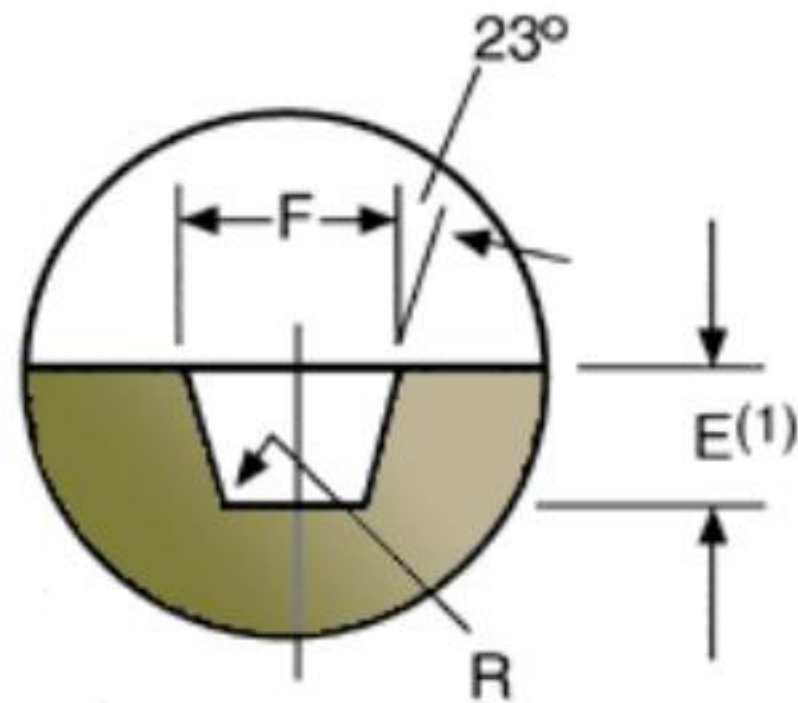


DIMENSIONS OF RING JOINT FACINGS



	Nominal Pipe Size				Groove Number	Pitch Diameter P	Groove Dimensions			Diameter of Raised Portion K
	Class 300	Class 400	Class 600	Class 900			Depth E	Width F	Radius at Bottom R	
in.	26	26	26		R93	29.500	0.500	0.781	0.06	31.88
mm						749.30	12.70	19.84	1.50	809.8
in.	28	28	28		R94	31.500	0.500	0.781	0.06	33.88
mm						800.10	12.70	19.84	1.50	860.6
in.	30	30	30		R95	33.750	0.500	0.781	0.06	36.12
mm						857.25	12.70	19.84	1.50	917.4
in.	32	32	32		R96	36.000	0.562	0.906	0.06	38.75
mm						941.40	14.27	23.01	1.50	984.3
in.	34	34	34		R97	38.000	0.562	0.906	0.06	40.75
mm						965.20	14.27	23.01	1.50	1035.1
in.	36	36	36		R98	40.250	0.562	0.906	0.06	43.00
mm						1022.35	14.27	23.01	1.50	1092.20
in.				26	R100	29.500	0.688	1.188	0.09	32.75
mm						749.30	17.48	30.18	2.30	831.9
in.				28	R101	31.500	0.688	1.312	0.06	36.12
mm						800.10	17.48	33.32	1.50	917.4
in.				30	R102	33.750	0.500	0.781	0.09	35.00
mm						857.25	12.70	19.84	2.30	889.0
in.				32	R103	36.000	0.688	1.312	0.09	39.50
mm						914.40	17.48	33.32	2.30	1003.3
in.				34	R104	38.000	0.812	1.438	0.09	42.00
mm						965.20	20.62	36.53	2.30	1066.8