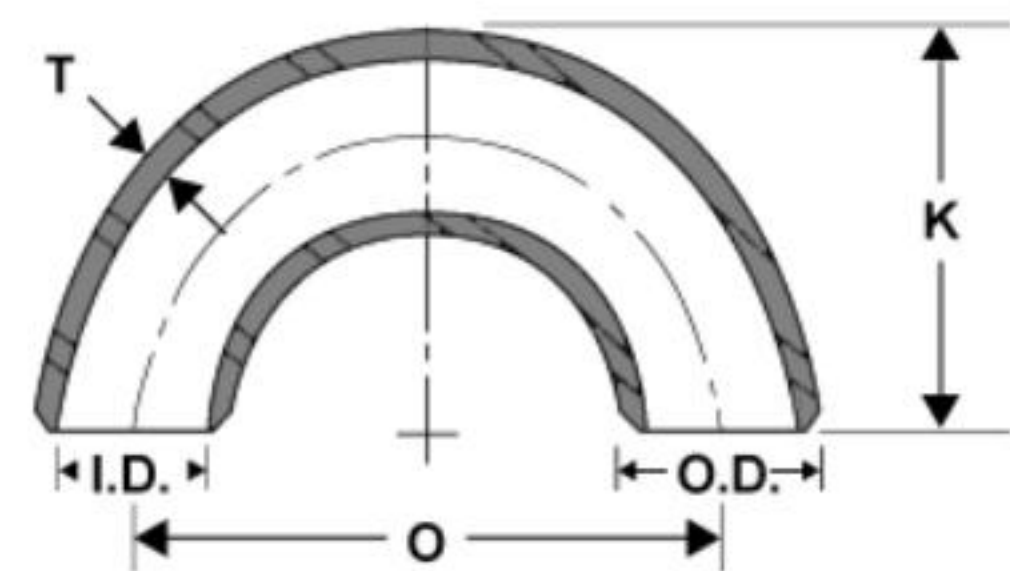


180° Long Radius Return Bends

STANDARD WEIGHT

Inches / Pounds



Nominal Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness (T)	Center To End (O)	Back to Face (K)	Pipe Schedule	Weight In Pounds
1/2	0.84	.622	.109	3.00	1.88	40	.32
3/4	1.05	.824	.113	2.25	1.69	40	.34
1	1.31	1.049	.133	3.00	2.19	40	.74
1 1/4	1.66	1.380	.140	3.75	2.75	40	1.1
1 1/2	1.90	1.610	.145	4.50	3.25	40	1.6
2	2.38	2.067	.154	6.00	4.19	40	3.2
2 1/2	2.88	2.469	.203	7.50	5.19	40	6.1
3	3.50	3.068	.216	9.00	6.25	40	9.4
3 1/2	4.00	3.548	.226	10.50	7.25	40	12.8
4	4.50	4.026	.237	12.00	8.25	40	17.5
5	5.56	5.047	.258	15.00	10.31	40	29.3
6	6.63	6.065	.280	18.00	12.31	40	47
8	8.63	7.981	.322	24.00	16.31	40	87
10	10.75	10.020	.365	30.00	20.38	40	164
12	12.75	12.000	.375	36.00	24.38	*	237
14	14.00	13.250	.375	42.00	28.00	30	311
16	16.00	15.250	.375	48.00	32.00	30	408
18	18.00	17.250	.375	54.00	36.00	*	514
20	20.00	19.250	.375	60.00	40.00	20	636
24	24.00	23.250	.375	72.00	48.00	20	908

* This Size and thickness does not correspond to any pipe schedule number.

1. Dimensions conform to ASME B16.9 & material conforms to ASTM A-234 Grade B
2. For bevel detail see Weld End Bevel Detail.
3. For dimensional tolerances see Weld Fitting Dimensional Tolerances.