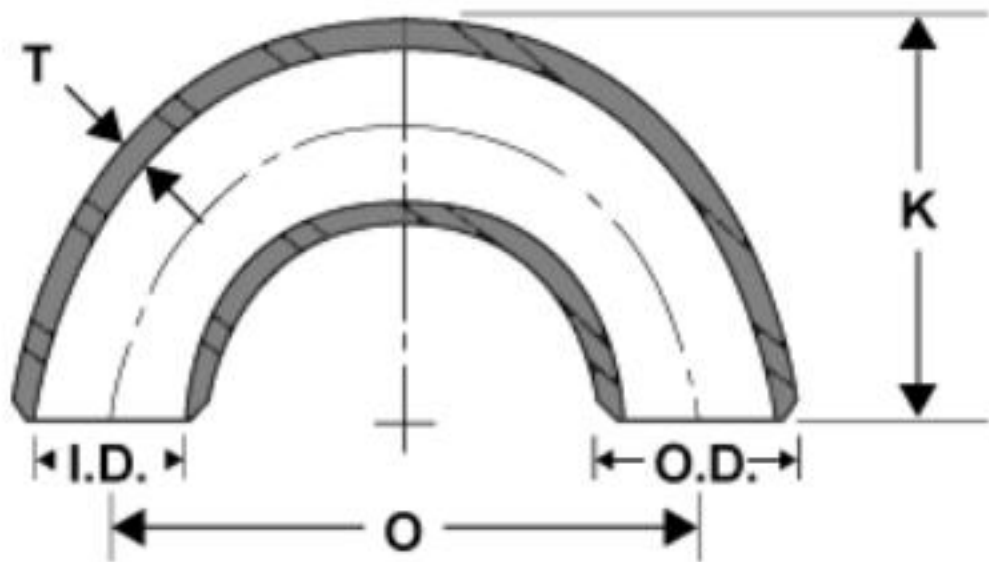


180° Long Radius Return Bends

EXTRA STRONG
Inches / Pounds



For Metric Units > [Click Here](#)

Nominal Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness (T)	Center To End (O)	Back to Face (K)	Pipe Schedule	Weight In Pounds
1/2	0.84	.546	.147	3.00	1.31	80	.45
3/4	1.05	.742	.154	2.25	1.69	80	.52
1	1.32	.957	.179	3.00	2.12	80	.97
1 1/4	1.66	1.28	.191	3.75	2.75	80	1.6
1 1/2	1.90	1.50	.200	4.50	3.25	80	2.2
2	2.38	1.94	.218	6.00	4.12	80	4.1
2 1/2	2.88	2.32	.276	7.50	5.12	80	7.7
3	3.50	2.90	.300	9.00	6.25	80	12.4
3 1/2	4.00	3.36	.318	10.50	7.25	80	17.1
4	4.50	3.83	.337	12.00	8.25	80	24.1
5	5.56	4.81	.375	15.00	10.31	80	41.7
6	5.76	5.76	.432	18.00	12.31	80	68.2
8	8.63	7.63	.500	24.00	16.31	80	140
10	10.75	9.75	.500	30.00	20.38	60	217
12	12.75	11.75	.500	36.00	24.38	*	311
14	14.00	13.00	.500	42.00	28.00	*	400
16	16.00	15.00	.500	48.00	32.00	40	540
18	18.00	17.00	.500	54.00	36.00	*	686
20	20.00	19.00	.500	60.00	40.00	30	840
24	24.00	23.00	.500	72.00	48.00	*	1210

Standard >

* This Size and thickness does not correspond to any pipe schedule number.

1. Dimensions conform to ASME B16.9 & material conforms to ASTM A-234 Grade B
2. For bevel detail see Weld End Bevel Detail.
3. For dimensional tolerances see Weld Fitting Dimensional Tolerances.